

| Giro | Tempo | Ora del giorno | Giro | Tempo | Ora del giorno | Giro | Tempo | Ora del giorno |
|--|-----------------|-------------------------|---|-----------------|-------------------------|--|-----------------|---------------------------|
| Po. 1 - # 810 SARTORE M. - Honda | | | 4 | 1:55.935 | 15:50:54.997 | 8 | 2:00.967 | 15:59:06.842 |
| | | Tempo Gara 18:48.058 | 5 | 1:53.946 | 15:52:48.943 | 9 | 1:57.545 | 16:01:04.387 |
| 1 | 1:47.692 | 15:45:03.779 | 6 | 1:54.060 | 15:54:43.003 | 10 | 1:57.590 | 16:03:01.977 |
| 2 | 1:50.772 | 15:46:54.551 | 7 | 1:55.448 | 15:56:38.451 | Po. 8 - # 4 SMERALDO S. - Honda | | |
| 3 | 1:51.191 | 15:48:45.742 | 8 | 1:54.613 | 15:58:33.064 | | | Diff. Primo + 58.901 |
| 4 | 1:52.216 | 15:50:37.958 | 9 | 1:56.914 | 16:00:29.978 | 1 | 1:56.894 | 15:45:12.981 |
| 5 | 1:53.236 | 15:52:31.194 | 10 | 2:01.436 | 16:02:31.414 | 2 | 1:56.684 | 15:47:09.665 |
| 6 | 1:52.950 | 15:54:24.144 | Po. 5 - # 211 MARCHESE F. - Honda | | | 3 | 1:58.301 | 15:49:07.966 |
| 7 | 1:54.548 | 15:56:18.692 | | | Diff. Primo + 46.410 | 4 | 2:07.587 | 15:51:15.553 |
| 8 | 1:53.736 | 15:58:12.428 | 1 | 1:52.037 | 15:45:08.124 | 5 | 1:58.113 | 15:53:13.666 |
| 9 | 1:53.551 | 16:00:05.979 | 2 | 1:54.265 | 15:47:02.389 | 6 | 1:58.146 | 15:55:11.812 |
| 10 | 1:58.166 | 16:02:04.145 | 3 | 1:54.866 | 15:48:57.255 | 7 | 1:57.345 | 15:57:09.157 |
| Po. 2 - # 80 PARODI B. - Honda | | | 4 | 1:53.895 | 15:50:51.150 | 8 | 1:58.085 | 15:59:07.242 |
| | | Diff. Primo + 08.634 | 5 | 1:54.746 | 15:52:45.896 | 9 | 1:58.092 | 16:01:05.334 |
| 1 | 1:52.895 | 15:45:08.982 | 6 | 1:56.679 | 15:54:42.575 | 10 | 1:57.712 | 16:03:03.046 |
| 2 | 1:56.208 | 15:47:05.190 | 7 | 1:55.223 | 15:56:37.798 | Po. 9 - # 674 OLIVERI M. - Kawasaki | | |
| 3 | 1:54.598 | 15:48:59.788 | 8 | 1:58.161 | 15:58:35.959 | | | Diff. Primo + 59.371 |
| 4 | 1:52.808 | 15:50:52.596 | 9 | 2:12.963 | 16:00:48.922 | 1 | 2:01.579 | 15:45:17.666 |
| 5 | 1:54.656 | 15:52:47.252 | 10 | 2:01.633 | 16:02:50.555 | 2 | 1:58.324 | 15:47:15.990 |
| 6 | 1:53.218 | 15:54:40.470 | Po. 6 - # 111 GENTA E. - Honda | | | 3 | 1:59.721 | 15:49:15.711 |
| 7 | 1:52.569 | 15:56:33.039 | | | Diff. Primo + 54.292 | 4 | 2:00.419 | 15:51:16.130 |
| 8 | 1:52.871 | 15:58:25.910 | 1 | 1:57.425 | 15:45:13.512 | 5 | 1:57.961 | 15:53:14.091 |
| 9 | 1:53.180 | 16:00:19.090 | 2 | 1:56.573 | 15:47:10.085 | 6 | 1:58.199 | 15:55:12.290 |
| 10 | 1:53.689 | 16:02:12.779 | 3 | 1:56.784 | 15:49:06.869 | 7 | 1:57.519 | 15:57:09.809 |
| Po. 3 - # 133 ODDONE D. - Husqvarna | | | 4 | 1:57.168 | 15:51:04.037 | 8 | 1:58.020 | 15:59:07.829 |
| | | Diff. Primo + 10.518 | 5 | 1:56.120 | 15:53:00.157 | 9 | 1:57.932 | 16:01:05.761 |
| 1 | 1:53.247 | 15:45:09.334 | 6 | 1:58.249 | 15:54:58.406 | 10 | 1:57.755 | 16:03:03.516 |
| 2 | 1:53.333 | 15:47:02.667 | 7 | 1:58.991 | 15:56:57.397 | Po. 10 - # 71 FERRI R. - KTM | | |
| 3 | 1:55.006 | 15:48:57.673 | 8 | 1:59.797 | 15:58:57.194 | | | Diff. Primo + 1:24.696 |
| 4 | 1:53.901 | 15:50:51.574 | 9 | 2:00.790 | 16:00:57.984 | 1 | 2:01.140 | 15:45:17.227 |
| 5 | 1:54.725 | 15:52:46.299 | 10 | 2:00.453 | 16:02:58.437 | 2 | 1:59.903 | 15:47:17.130 |
| 6 | 1:53.547 | 15:54:39.846 | Po. 7 - # 57 BERARDI F. - Kawasaki | | | 3 | 1:59.654 | 15:49:16.784 |
| 7 | 1:54.758 | 15:56:34.604 | | | Diff. Primo + 57.832 | 4 | 2:00.913 | 15:51:17.697 |
| 8 | 1:52.760 | 15:58:27.364 | 1 | 1:55.666 | 15:45:11.753 | 5 | 2:01.364 | 15:53:19.061 |
| 9 | 1:53.401 | 16:00:20.765 | 2 | 1:57.303 | 15:47:09.056 | 6 | 2:00.361 | 15:55:19.422 |
| 10 | 1:53.898 | 16:02:14.663 | 3 | 1:57.188 | 15:49:06.244 | 7 | 1:59.762 | 15:57:19.184 |
| Po. 4 - # 917 REBORA S. - Kawasaki | | | 4 | 1:58.904 | 15:51:05.148 | 8 | 2:02.067 | 15:59:21.251 |
| | | Diff. Primo + 27.269 | 5 | 2:00.149 | 15:53:05.297 | 9 | 2:03.410 | 16:01:24.661 |
| 1 | 1:53.807 | 15:45:09.894 | 6 | 2:00.360 | 15:55:05.657 | 10 | 2:04.180 | 16:03:28.841 |
| 2 | 1:53.973 | 15:47:03.867 | 7 | 2:00.218 | 15:57:05.875 | | | |
| 3 | 1:55.195 | 15:48:59.062 | | | | | | |

Fastest lap: 1:47.692

| Giro | Tempo | Ora del giorno | Giro | Tempo | Ora del giorno | Giro | Tempo | Ora del giorno |
|--|----------|----------------|--|----------|----------------|---|----------|----------------|
| Po. 11 - # 49 FILIPPI S. - Kawasaki | | | Diff. Primo + 1:29.020 | | | | | |
| 1 | 1:58.719 | 15:45:14.806 | 4 | 2:01.051 | 15:51:24.033 | 8 | 2:02.628 | 16:00:00.245 |
| 2 | 1:59.093 | 15:47:13.899 | 5 | 2:01.960 | 15:53:25.993 | 9 | 2:02.315 | 16:02:02.560 |
| 3 | 2:00.017 | 15:49:13.916 | 6 | 2:04.251 | 15:55:30.244 | 10 | 2:04.234 | 16:04:06.794 |
| 4 | 2:03.093 | 15:51:17.009 | 7 | 2:03.499 | 15:57:33.743 | Po. 18 - # 171 CARLINI E. - Kawasaki | | |
| 5 | 2:01.254 | 15:53:18.263 | 8 | 2:03.475 | 15:59:37.218 | Diff. Primo + 2:09.969 | | |
| 6 | 2:03.091 | 15:55:21.354 | 9 | 2:03.244 | 16:01:40.462 | 1 | 2:18.876 | 15:45:34.963 |
| 7 | 2:02.794 | 15:57:24.148 | 10 | 2:05.667 | 16:03:46.129 | 2 | 2:03.827 | 15:47:38.790 |
| 8 | 2:03.227 | 15:59:27.375 | Po. 15 - # 281 BISIO R. - Honda | | | 3 | 2:02.029 | 15:49:40.819 |
| 9 | 2:02.123 | 16:01:29.498 | Diff. Primo + 1:51.298 | | | 4 | 2:01.917 | 15:51:42.736 |
| 10 | 2:03.667 | 16:03:33.165 | 1 | 2:07.788 | 15:45:23.875 | 5 | 2:00.875 | 15:53:43.611 |
| Po. 12 - # 55 GIACOMINI P. - Honda | | | Diff. Primo + 1:32.621 | | | 6 | 2:03.295 | 15:55:46.906 |
| 1 | 2:00.076 | 15:45:16.163 | 2 | 2:03.075 | 15:47:26.950 | 7 | 2:02.013 | 15:57:48.919 |
| 2 | 1:59.127 | 15:47:15.290 | 3 | 2:02.848 | 15:49:29.798 | 8 | 2:03.928 | 15:59:52.847 |
| 3 | 1:59.488 | 15:49:14.778 | 4 | 2:03.835 | 15:51:33.633 | 9 | 2:03.202 | 16:01:56.049 |
| 4 | 1:59.452 | 15:51:14.230 | 5 | 2:04.421 | 15:53:38.054 | 10 | 2:18.065 | 16:04:14.114 |
| 5 | 1:58.932 | 15:53:13.162 | 6 | 2:03.650 | 15:55:41.704 | Po. 19 - # 24 DAMONTE F. - KTM | | |
| 6 | 2:04.797 | 15:55:17.959 | 7 | 2:04.007 | 15:57:45.711 | Diff. Primo + 1 Lap | | |
| 7 | 2:05.176 | 15:57:23.135 | 8 | 2:04.435 | 15:59:50.146 | 1 | 2:02.255 | 15:45:18.342 |
| 8 | 2:05.199 | 15:59:28.334 | 9 | 2:02.600 | 16:01:52.746 | 2 | 2:00.326 | 15:47:18.668 |
| 9 | 2:04.251 | 16:01:32.585 | 10 | 2:02.697 | 16:03:55.443 | 3 | 2:00.251 | 15:49:18.919 |
| 10 | 2:04.181 | 16:03:36.766 | Po. 16 - # 52 DI FIORE P. - Honda | | | 4 | 2:00.751 | 15:51:19.670 |
| Po. 13 - # 201 TESCONI L. - Honda | | | Diff. Primo + 1:57.415 | | | 5 | 2:00.212 | 15:53:19.882 |
| 1 | 2:03.561 | 15:45:19.648 | 1 | 2:05.299 | 15:45:21.386 | 6 | 2:26.317 | 15:55:46.199 |
| 2 | 2:01.327 | 15:47:20.975 | 2 | 2:02.087 | 15:47:23.473 | 7 | 2:06.312 | 15:57:52.511 |
| 3 | 2:03.102 | 15:49:24.077 | 3 | 2:02.699 | 15:49:26.172 | 8 | 2:05.639 | 15:59:58.150 |
| 4 | 2:02.199 | 15:51:26.276 | 4 | 2:03.355 | 15:51:29.527 | 9 | 2:09.466 | 16:02:07.616 |
| 5 | 2:02.060 | 15:53:28.336 | 5 | 2:04.605 | 15:53:34.132 | Po. 20 - # 69 SCABELLO E. - KTM | | |
| 6 | 2:03.089 | 15:55:31.425 | 6 | 2:05.937 | 15:55:40.069 | Diff. Primo + 1 Lap | | |
| 7 | 2:01.546 | 15:57:32.971 | 7 | 2:04.947 | 15:57:45.016 | 1 | 2:09.571 | 15:45:25.658 |
| 8 | 2:01.944 | 15:59:34.915 | 8 | 2:04.642 | 15:59:49.658 | 2 | 2:05.148 | 15:47:30.806 |
| 9 | 2:02.814 | 16:01:37.729 | 9 | 2:04.580 | 16:01:54.238 | 3 | 2:05.920 | 15:49:36.726 |
| 10 | 1:59.638 | 16:03:37.367 | 10 | 2:07.322 | 16:04:01.560 | 4 | 2:05.588 | 15:51:42.314 |
| Po. 14 - # 92 CECERE G. - Kawasaki | | | Diff. Primo + 1:41.984 | | | Po. 17 - # 81 BAZURRO C. - Honda | | |
| 1 | 2:04.317 | 15:45:20.404 | Diff. Primo + 2:02.649 | | | 5 | 2:07.630 | 15:53:49.944 |
| 2 | 2:01.768 | 15:47:22.172 | 1 | 2:18.544 | 15:45:34.631 | 6 | 2:05.866 | 15:55:55.810 |
| 3 | 2:00.810 | 15:49:22.982 | 2 | 2:08.598 | 15:47:43.229 | 7 | 2:09.266 | 15:58:05.076 |
| | | | 3 | 2:02.877 | 15:49:46.106 | 8 | 2:11.671 | 16:00:16.747 |
| | | | 4 | 2:02.931 | 15:51:49.037 | 9 | 2:11.411 | 16:02:28.158 |
| | | | 5 | 2:02.338 | 15:53:51.375 | | | |
| | | | 6 | 2:03.748 | 15:55:55.123 | | | |
| | | | 7 | 2:02.494 | 15:57:57.617 | | | |

Fastest lap: 1:47.692

| Giro | Tempo | Ora del giorno | Giro | Tempo | Ora del giorno | Giro | Tempo | Ora del giorno |
|--|-----------------|-------------------------|------|-------|----------------|------|-------|----------------|
| Po. 21 - # 242 ROSSI S. - Yamaha | | Diff. Primo + 1 Lap | | | | | | |
| 1 | 2:10.095 | 15:45:26.182 | | | | | | |
| 2 | 2:08.324 | 15:47:34.506 | | | | | | |
| 3 | 2:10.226 | 15:49:44.732 | | | | | | |
| 4 | 2:10.720 | 15:51:55.452 | | | | | | |
| 5 | 2:11.290 | 15:54:06.742 | | | | | | |
| 6 | 2:11.428 | 15:56:18.170 | | | | | | |
| 7 | 2:16.070 | 15:58:34.240 | | | | | | |
| 8 | 2:12.205 | 16:00:46.445 | | | | | | |
| 9 | 2:18.643 | 16:03:05.088 | | | | | | |
| Po. 22 - # 335 ROSSI F. - Honda | | Diff. Primo + 1 Lap | | | | | | |
| 1 | 2:11.913 | 15:45:28.000 | | | | | | |
| 2 | 2:11.744 | 15:47:39.744 | | | | | | |
| 3 | 2:17.914 | 15:49:57.658 | | | | | | |
| 4 | 2:13.305 | 15:52:10.963 | | | | | | |
| 5 | 2:14.839 | 15:54:25.802 | | | | | | |
| 6 | 2:20.304 | 15:56:46.106 | | | | | | |
| 7 | 2:18.845 | 15:59:04.951 | | | | | | |
| 8 | 2:18.691 | 16:01:23.642 | | | | | | |
| 9 | 2:29.157 | 16:03:52.799 | | | | | | |
| Po. 23 - # 237 MAUGERI M. - Montesa | | Diff. Primo + 2 Laps | | | | | | |
| 1 | 2:20.538 | 15:45:36.625 | | | | | | |
| 2 | 2:21.568 | 15:47:58.193 | | | | | | |
| 3 | 2:22.206 | 15:50:20.399 | | | | | | |
| 4 | 2:27.707 | 15:52:48.106 | | | | | | |
| 5 | 2:27.922 | 15:55:16.028 | | | | | | |
| 6 | 2:31.190 | 15:57:47.218 | | | | | | |
| 7 | 2:31.170 | 16:00:18.388 | | | | | | |
| 8 | 2:26.553 | 16:02:44.941 | | | | | | |

Fastest lap: 1:47.692